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Vacuforce LLC
933 Western Drive
Indianapolis IN 46241
T 1.866.280.3766 | F 1.866.280.4829
www.vacuforce.com | sales@vacuforce.com





FITTINGS SPECIFICATIONS

One touch "push in" fittings are used to connect pneumatic tubing, such as polyurethane and nylon, to various control valves, cylinders and other associated equipment. The Pneuforce fitting allows tubing to be connected and reconnected repeatedly without damaging the tube or fitting. All fittings threads are nickel plated brass. NPT and BSPT tapered threads have a pre-coated thread sealant applied for speed and consistency of assembly.

Universal Tri Thread fittings and M3, M5, M6 and 10-32UNF are parallel threads and therefore utilize an NBR O Ring seal.

Fluid Medium Air

Working Pressure 0-150 psi(g) / 10bar(g)
 Proof Pressure 450psi(g) / 30bar(g)
 Vacuum Duty 29.5"Hg / 14mbar(a)

• Working Temperature 32-140°F / 0-60°C (high temperature models available upon request)

All Metal Fittings -40-248°F / -40-120°C (pg.12)

NPT FITTINGS

The Pneuforce NPT fittings are suitable for connection of inch size tubing to NPT threads.

		Stainless Steel (Grip Claw)
TUBE SIZES	THREAD SIZES	NBR Nickel Plated Zinc
1/8"	10-32UNF	POM
5/32"	1/8"	PBT / JOW
3/16"	1/4"	
1/4"	3/8"	
5/16"	1/2"	
3/8"		NDD V
1/2"		NBR
		Nickel Plated Brass
It should be noted that 5/32"	It should also be noted that	Nickel Flated Blass
is the same diameter as	10-32UNF is the same thread	Pre Coated
4mm and 5/16" is the same diameter as 8mm tubing.	form as the metric M5 model.	Thread Sealant
diameter as onin tabing.		NPT & BSPT

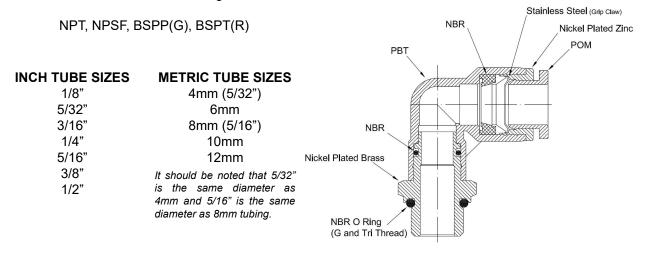


FITTINGS SPECIFICATIONS



TRI THREAD FITTINGS

The Pneuforce TRI THREAD fittings (designated by -U) have been developed to connect with global fluid power products. With factories across the world using a mix of NPT (American Standard) and BSP threads, there is some confusion as to what male threads should be used or stocked by fluid power users. Therefore the universal thread form of the TRI THREAD series has been developed to enable the connection of 1/8, 1/4, 3/8 and 1/2 male threads into the following female thread forms.



Due to the design of this thread form, the time taken to install the Tri Thread fitting is dramatically decreased. The following procedure should be used when installing TRI THREAD fittings. By hand, screw the TRI THREAD fitting into the female thread until the O ring seal compresses against the face of the component and the metal shoulder of the fitting makes contact with the component surface. Using a suitably sized wrench, or hex key on straight fittings, continue to tighten the fitting by turning clockwise by a further 1/4 turn. Do not over tighten, as once the O ring is pressed against the mating surface, the seal is airtight. Unlike a tapered thread, the seal is made via an O ring seal which is captive in the TRI THREAD. It is not an interference fit like that of male and female tapered threads. The TRI THREAD will seal repeatedly and therefore can be used again and again.





In the pneumatics industry there are four main types of thread forms in use today. This page highlights the technical data of each which should be understood when applying the push to connect fittings shown in this catalogue to applications found in the field.

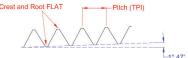
National Pipe Taper (NPT)

Referred to as NPT, this American pipe thread is by far the most common thread type used on machinery manufactured and used in North America. This tapered thread seals using a thread sealant or tape. The Pneuforce BSPT male threaded fittings have a pre-coated thread sealant which offers speed of connection to female threaded ports as additional thread sealing tape is not required.

National Pipe Straight (NPS)

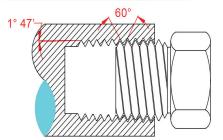
The NPS thread has the same fundamental characteristics as NPT except that it is a parallel thread. NPSF (National Pipe Straight Fuel) is used for female threads in fuel line connections but in the pneumatics industry it is often used in component bodies made of plastic where a tapered thread could split the component body as the fitting is tightened.



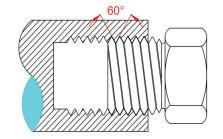


Thread Taper Angle 0°
Thread Angle 60°
Thread Crest & Root Flat





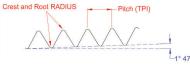
	1/8NPT	1/4NPT	3/8NPT	1/2NPT
TPI	27	18	18	14
Major Ø (mm)	10.3	13.7	17.1	21.3
Pitch (mm)	0.94	1.41	1.41	1.81



British Standard Pipe Taper (BSPT)

Often referred to as an "R" thread, the BSPT Thread is the standard for pipe thread across the world except for countries in North America which use NPT. BSPT is a tapered thread and is used in male threaded components for connection to female BSPT and BSPP thread forms. Using a BSPT male with BSPT female threads is the preferred method which offers a full tapered seal but are often used to attach to female BSPP threads. BSPT threads require a thread sealant to seal. The Pneuforce BSPT male threaded fittings have a pre-coated thread sealant which offers speed of connection to female threaded ports as additional thread sealing tape is not required.



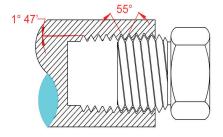


British Standard Pipe Parallel (BSPP)

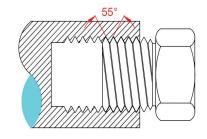
Often referred to as a "G" thread, the BSPP thread form is by far the most popular female thread for pneumatic components except in North America where NPT is the standard. A parallel thread, the male fittings seal with an O ring ensuring an air tight seal and with multiple connections such as a manifold, this sealing method ensures a common fitting height. A further advantage is that the male fitting can be used repeatedly without the need for reapplying thread sealant. Male G threads cannot be connected to female BSPT thread ports.





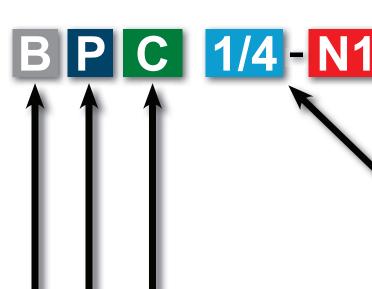


	1/8BSP	1/4BSP	3/8BSP	1/2BSP
TPI	28	19	19	14
Major Ø (mm)	9.7	13.2	16.6	20.9
Pitch (mm)	0.91	1.34	1.34	1.81



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PART NUMBER NOMENCLATURE



TUBE SIZE THREAD SIZE

ZA

Plastic Body and Collet

Brass Body and Collet

JSC 90° Flow Control **JSU Inline Flow Control** В **Branch Tee** C **Straight Male Stud** CF **Female Connector** D **Run Tee** E **Union Tee** EG **Reducing Tee Union Reducing Straight Union** G GJ Plug in Reducer **Universal Elbow** Н HF **Universal Female Elbow** IG **Reducing Nipple** IJ **Nipple** Male Elbow L LF **Female Elbow LGJ** Plug In Reducing Elbow LH Male 45° Elbow LJ **Plug In Elbow** LL **Extended Male Elbow** М **Bulkhead Union** Female Bulkhead MF OC **Male Round Connector** Р Plug U **Straight Union** V **Union Elbow Reducing Union Y** W Plug In Reducing Elbow WJ X **Branch Y** Υ **Union Y** YJ Plug In Y

Union Cross

1/8 5/32 1/4 5/16 3/8 1/2 4mm 6mm 8mm 10mm

It should be noted that 5/32" is the same diameter as 4mm and 5/16" is the same diameter as 8mm tubing.

U	10-32UNF (M5)*
M5	M5
N1	1/8NPT
N2	1/4NPT
N3	3/8NPT
N4	1/2NPT
U01	1/8 Universal
U02	1/4 Universal
U03	3/8 Universal
U04	1/2 Universal

*10-32UNF is interchangeable with an M5 metric thread



NPT THREAD FITTINGS



PC MALE STRAIGHT



Part Number PC1/8-U PC1/8-N1 PC5/32-U PC5/32-N1 PC5/32-N2 PC3/16-U PC3/16-N1 PC3/16-N2



POC ROUND STRAIGHT



Part Number POC1/8-U POC1/8-N1 POC5/32-U POC5/32-N1 POC1/4-U POC1/4-N1 POC1/4-N2 POC5/16-N1 POC5/16-N2 POC5/16-N3 POC3/8-N3 POC3/8-N4 POC1/2-N3 POC1/2-N4

PCF FEMALE STRAIGHT



Part Number PCF1/8-U PCF1/8-N1 PCF5/32-N1 PCF5/32-N2 PCF3/16-N1 PCF3/16-N2 PCF1/4-N1 PCF1/4-N2 PCF5/16-N1 PCF5/16-N2 PCF5/16-N3 PCF3/8-N2 PCF3/8-N3 PCF1/2-N2 PCF1/2-N3

PL MALE ELBOW **Part Number**

PL1/8-U

PL1/8-N1

PC1/2-N4



PL5/32-U PL5/32-N1 PL5/32-N2 PL3/16-U PL3/16-N1 PI 3/16-N2 PL3/16-N3 PL1/4-U PL1/4-N1 PL1/4-N2 PL1/4-N3 PL5/16-N1 PL5/16-N2 PL5/16-N3 PL3/8-N1 PL3/8-N2 PL3/8-N3 PL3/8-N4 PL1/2-N2 PL1/2-N3 PL1/2-N4

PLL EXTENDED ELBOW Part Number



PLL1/8-U PLL1/8-N1 PLL5/32-U PLL5/32-N1 PLL3/16-N1 PLL3/16-N2 PLL3/16-N3 PI I 1/4-N1 PLL1/4-N2 PLL1/4-N3 PLL5/16-N1 PLL5/16-N2 PLL5/16-N3 PLL3/8-N2 PLL3/8-N3 PLL3/8-N4 PLL1/2-N2 PLL1/2-N3 PLL1/2-N4

PLH 45° ELBOW



Part Number PLH1/8-U PLH1/8-N1 PLH5/32-U PLH5/32-N1 PLH5/32-N2 PLH3/16-U PLH3/16-N1 PI H3/16-N2 PLH3/16-N3 PLH1/4-U PLH1/4-N1 PLH1/4-N2 PLH1/4-N3 PLH5/16-N1 PLH5/16-N2 PLH5/16-N3 PLH3/8-N1 PLH3/8-N2 PLH3/8-N3 PLH3/8-N4 PLH1/2-N2 PLH1/2-N3 PLH1/2-N4

For 4mm and 8mm tube use 5/32 & 5/16 sizes respectively





NPT THREAD FITTINGS

PLF FEMALE ELBOW



Part Number PLF1/8-U PLF5/32-N1 PLF3/16-N1 PLF3/16-N2 PLF1/4-N1 PLF1/4-N2 PLF5/16-N1 PLF5/16-N2 PLF5/16-N3 PLF3/8-N2 PLF3/8-N3 PLF1/2-N3 PLF1/2-N4

PB BRANCH TEE



Part Number PB1/8-U PB1/8-N1 PB5/32-U PB5/32-N1 PB5/32-N2 PB3/16-U PB3/16-N1 PB3/16-N2 PB3/16-N3 PB1/4-U PB1/4-N1 PB1/4-N2 PB1/4-N3 PB5/16-N1 PB5/16-N2 PB5/16-N3 PB3/8-N1 PB3/8-N2 PB3/8-N3 PB3/8-N4 PB1/2-N2 PB1/2-N3 PB1/2-N4

PD RUN TEE



Part Number PD1/8-U PD1/8-N1 PD5/32-U PD5/32-N1 PD5/32-N2 PD3/16-U PD3/16-N1 PD3/16-N2 PD3/16-N3 PD1/4-U PD1/4-N1 PD1/4-N2 PD1/4-N3 PD5/16-N1 PD5/16-N2 PD5/16-N3 PD3/8-N1 PD3/8-N2 PD3/8-N3 PD3/8-N4 PD1/2-N2 PD1/2-N3 PD1/2-N4

PX BRANCH Y



PX1/8-U PX1/8-N1 PX5/32-U PX5/32-N1 PX5/32-N2 PX3/16-U PX3/16-N1 PX3/16-N2 PX3/16-N3 PX1/4-U PX1/4-N1 PX1/4-N2 PX1/4-N3 PX5/16-N1 PX5/16-N2 PX5/16-N3 PX3/8-N1 PX3/8-N2 PX3/8-N3 PX3/8-N4 PX1/2-N2 PX1/2-N3 PX1/2-N4

PH MALE ELBOW



Part Number PH1/8-U PH1/8-N1 PH5/32-U PH5/32-N1 PH3/16-U PH3/16-N1 PH3/16-N2 PH1/4-N1 PH1/4-N2 PH5/16-N1 PH5/16-N2 PH5/16-N3 PH3/8-N2 PH3/8-N3 PH1/2-N3 PH1/2-N4



Part Number PHF1/8-U PHF1/8-N1 PHF5/32-U PHF5/32-N1 PHF3/16-U PHF3/16-N1 PHF3/16-N2 PHF1/4-N1 PHF1/4-N2 PHF5/16-N1 PHF5/16-N2 PHF5/16-N3 PHF3/8-N2 PHF3/8-N3 PHF1/2-N3 PHF1/2-N4

PHF FEMALE ELBOW

PMF BULKHEAD



Part Number PMF5/32-N1 PMF3/16-N2 PMF1/4-N1 PMF1/4-N2 PMF5/16-N1 PMF5/16-N2 PMF5/16-N3 PMF3/8-N2 PMF3/8-N3 PMF1/2-N3 PMF1/2-N4

PKD MANIFOLD



Part Number PKD3/16-5/32-N1 PKD1/4-5/32-N1 PKD5/16-1/4-N2 PKD5/16-3/16-N2 PKD5/16-5/32-N2 PKD3/8-5/16-N3

For 4mm and 8mm tube use 5/32 & 5/16 sizes respectively

UNIVERSAL THREAD FITTINGS



PC MALE STUD



Part Number PC1/8-U PC1/8-U01 PC5/32-U PC5/32-U01 PC5/32-U02 PC1/4-U PC1/4-U01 PC1/4-U02 PC1/4-U03 PC5/16-U01

PC5/16-U02 PC5/16-U03 PC3/8-U01 PC3/8-U02 PC3/8-U03 PC3/8-U04 PC1/2-U02 PC1/2-U03 PC1/2-U04 PC06-M5 PC06-U01 PC06-U02 PC06-U03 PC10-U01 PC10-U02 PC10-U03 PC10-U04 PC12-U02 PC12-U03 PC12-U04

PL MALE ELBOW



Part Number PL1/8-U PL1/8-U01 PL5/32-U PL5/32-U01 PL5/32-U02 PL1/4-U PL1/4-U01 PL1/4-U02 PL1/4-U03 PL5/16-U01 PL5/16-U02 PL5/16-U03 PL3/8-U01 PL3/8-U02 PL3/8-U03 PL3/8-U04 PL1/2-U02 PL1/2-U03 PL1/2-U04 PL06-M5 PL06-U01 PL06-U02 PL06-U03 PL10-U01 PL10-U02 PL10-U03 PL10-U04 PL12-U02 PL12-U03 PL12-U04

PLL EXTENDED ELBOW



Part Number PLL1/8-U PLL1/8-U01 PLL5/32-U PLL5/32-U01 PLL5/32-U02 PLL1/4-U PI I 1/4-U01 PLL1/4-U02 PLL1/4-U03 PLL5/16-U01 PLL5/16-U02 PLL5/16-U03 PLL3/8-U01 PLL3/8-U02 PLL3/8-U03 PLL3/8-U04 PLL1/2-U02 PLL1/2-U03 PLL1/2-U04 PLL06-M5 PLL06-U01 PLL06-U02 PLL06-U03 PLL10-U01 PLL10-U02 PLL10-U03 PLL10-U04 PLL12-U02 PLL12-U03 PLL12-U04

PB BRANCH TEE



PB1/8-U PB1/8-U01 PB5/32-U PB5/32-U01 PB5/32-U02 PB1/4-U PB1/4-U01 PB1/4-U02 PB1/4-U03 PB5/16-U01 PB5/16-U02 PB5/16-U03 PB3/8-U01 PB3/8-U02 PB3/8-U03 PB3/8-U04 PB1/2-U02 PB1/2-U03 PB1/2-U04 PB06-M5 PB06-U01 PB06-U02 PB06-U03 PB10-U01 PB10-U02 PB10-U03 PB10-U04 PB12-U02 PB12-U03

PB12-U04

PD RUN TEE



PD1/8-U01 PD5/32-U PD5/32-U01 PD5/32-U02 PD1/4-U PD1/4-U01 PD1/4-U02 PD1/4-U03 PD5/16-U01 PD5/16-U02 PD5/16-U03 PD3/8-U01 PD3/8-U02 PD3/8-U03 PD3/8-U04 PD1/2-U02 PD1/2-U03 PD1/2-U04 PD06-M5 PD06-U01 PD06-U02 PD06-U03 PD10-U01 PD10-U02 PD10-U03 PD10-U04 PD12-U02 PD12-U03 PD12-U04

Part Number

PD1/8-U

PX BRANCH Y

Part Number



PX1/8-U PX1/8-U01 PX5/32-U PX5/32-U01 PX5/32-U02 PX1/4-U PX1/4-U01 PX1/4-U02 PX1/4-U03 PX5/16-U01 PX5/16-U02 PX5/16-U03 PX3/8-U01 PX3/8-U02 PX3/8-U03 PX3/8-U04 PX1/2-U02 PX1/2-U03 PX1/2-U04 PX06-M5 PX06-U01 PX06-U02 PX06-U03 PX10-U01 PX10-U02 PX10-U03 PX10-U04 PX12-U02 PX12-U03 PX12-U04

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BSPP(G) & BSPT(R) FITTINGS

POC ROUND STRAIGHT



Part Number
POC04-M5
POC04-M6
POC04-01
POC04-02
POC06-M5
POC06-M6
POC06-01
POC06-02
POC06-03
POC08-01
POC08-02
POC08-03
POC08-04

POC10-01

POC10-02 POC10-03

POC10-04 POC12-02 POC12-03 POC12-04

PCF FEMALE STRAIGHT Part Number



PCF04-01 PCF04-02 PCF06-01 PCF06-02 PCF06-03 PCF08-01 PCF08-02 PCF08-03 PCF08-04 PCF10-01 PCF10-02 PCF10-03 PCF10-04 PCF12-02 PCF12-03 PCF12-04

PMF BULKHEAD



Part Number PMF04-G01 PMF04-G02 PMF06-G01 PMF06-G02 PMF06-G03 PMF08-G01 PMF08-G02 PMF08-G03 PMF08-G04 PMF10-G01 PMF10-G02 PMF10-G03 PMF10-G04 PMF12-G02 PMF12-G03 PMF12-G04

PH MALE ELBOW

Part Number



PH04-M5 PH04-G01 PH06-M5 PH06-G01 PH06-G02 PH08-G01 PH08-G02 PH08-G03 PH10-G03 PH10-G03 PH12-G03 PH12-G04

PHF FEMALE ELBOW



Part Number
PHF04-M5
PHF04-G01
PHF06-G01
PHF06-G02
PHF08-G01
PHF08-G02
PHF08-G03
PHF10-G02
PHF10-G03
PHF12-G03
PHF12-G04

PLF FEMALE ELBOW



Part Number PLF04-M5 PLF04-M6 PLF04-G01 PLF04-G02 PLF06-M5 PLF06-M6 PLF06-G01 PLF06-G02 PLF06-G03 PLF08-G01 PLF08-G02 PLF08-G03 PLF08-G04 PLF10-G01 PLF10-G02 PLF10-G03 PLF10-G04 PLF12-G02 PLF12-G03 PLF12-G04

PLH 45° ELBOW

Part Number



PLH04-M5 PLH04-G01 PLH04-G02 PLH06-M5 PLH06-G01 PLH06-G02 PLH06-G03 PLH06-G04 PLH08-G01 PLH08-G02 PLH08-G03 PLH08-G04 PLH10-G01 PLH10-G02 PLH10-G03 PLH10-G04 PLH12-G02 PLH12-G03

PLH12-G04

PKD MANIFOLD



Part Number PKD06-04-G01 PKD08-04-G02 PKD08-06-G02 PKD10-08-G03

For 4mm and 8mm tube use 5/32 & 5/16 sizes respectively

INCH & MM TUBE FITTINGS



PM BULKHEAD



Part Number PM1/8 PM5/32 PM3/16 PM1/4 PM5/16 PM3/8 PM1/2

PM04 use PM5/32 PM06 PM08 use PM5/16

PU UNION STRAIGHT



Part Number PU1/8 PU5/32 PU3/16 PU1/4 PU5/16 PU3/8 PU1/2

PU04 use PU5/32 PU06 PU08 use PU5/16 PU10 PU12 PU16

PV UNION ELBOW



Part Number PV1/8 PV5/32 PV3/16 PV1/4 PV5/16 PV3/8

PV1/2

PV04 use PV5/32 PV06 PV08 use PV5/16 PV10 PV12 PV16

PE UNION TEE

PM10

PM12



Part Number PE1/8 PE5/32 PE3/16 PE1/4 PE5/16 PE3/8 PE1/2

PE04 use PE5/32 PE06 PE08 use PE5/16 PE10 PE12 PE16

PY UNION Y



Part Number PY1/8 PY5/32 PY3/16 PY1/4 PY5/16 PY3/8 PY1/2

PY04 use PY5/32 PY06 PY08 use PY5/16 PY10 PY12 PY16

PZA UNION CROSS



Part Number PZA1/8 PZA5/32 PZA3/16 PZA1/4 PZA5/16 PZA3/8 PZA1/2

PZA04 use PZA5/32 PZA06 PZA08 use PZA5/16 PZA10 PZA12 PZA16

PG REDUCING UNION



Part Number PG5/32-1/8 PG3/16-5/32 PG1/4-5/32 PG1/4-3/16 PG5/16-1/4 PG3/8-5/16 PG1/2-3/8

PG06-04 PG08-06 PG10-08 PG12-10 PG16-12

PEG REDUCING TEE



Part Number PEG1/4-1/8 PEG1/4-5/32 PEG5/16-5/32 PEG5/16-1/4 PEG3/8-5/16 PEG1/2-3/8

PEG06-04 PE08-04 use PEG5/16-5/32 PEG08-06 PEG10-08 PEG12-10

PW REDUCING Y



Part Number PW5/32-1/8 PW3/16-5/32 PW1/4-5/32 PW1/4-3/16 PW5/16-1/4 PW3/8-1/4 PW3/8-5/16 PW1/2-3/8

PW06-04 PW08-06 PW10-08 PW12-10

For 4mm and 8mm tube use 5/32 & 5/16 sizes respectively



INCH & MM TUBE FITTINGS

PP PLUG



Part Number

PP5/32

PP3/16

PP1/4 PP5/16

PP3/8

PP1/2

PP04 use PP5/32

PP06

PP08 use PP5/16

PP10

PP12

PP16

PIJ NIPPLE



Part Number PIJ5/32

PIJ3/16 PIJ1/4

PIJ5/16 PIJ3/8

PIJ1/2

PIJ04 use PIJ5/32

PIJ06

PIJ08 use PIJ5/16

PIJ10 PIJ12

PIJ16

The PIJ Hollow Nipple Is Used to Connect two Fittings Directly Together

PIG REDUCING NIPPLE



Part Number

PIG3/16-5/32 PIG1/4-5/32

PIG1/4-3/16 PIG5/16-5/32

PIG5/16-1/4 PIG3/8-5/16 PIG1/2-3/8

PIG06-04

PIG08-04 use PIG5/16-5/32

PIG08-06

PIG10-06

PIG10-08

PGJ PLUG IN REDUCER



Part Number

PGJ1/4-5/32

PGJ5/16-5/32 PGJ5/16-1/4

PGJ3/8-1/4

PGJ3/8-5/16

PGJ1/2-1/4

PGJ1/2-5/16

PGJ1/2-3/8

PGJ06-04

PGJ08-04 use PGJ5/16-5/32

PGJ08-06

PGJ10-06

PGJ10-08

PGJ12-06

PGJ12-08 PGJ12-10

PYJ PLUG IN Y



Part Number

PIJ5/32

PIJ3/16

PIJ1/4

PIJ5/16 PIJ3/8

PIJ1/2

PIJ04 use PIJ5/32

PIJ06

PIJ08 use PIJ5/16

PIJ10

PIJ12

PIJ16

PLJ PLUG IN ELBOW



Part Number

PLJ1/8

PLJ5/32

PLJ3/16

PLJ1/4

PLJ5/16 PLJ3/8

PLJ1/2

PLJ04 use PLJ5/32

PLJ06

PLJ08 use PLJ5/16

PLJ10 PLJ12

The PGJ Male Stem is the Larger Size

PLGJ REDUCING ELBOW



Part Number

PLGJ5/32-1/8

PLGJ3/16-5/32

PLGJ1/4-5/32 PLGJ1/4-3/16

PLGJ5/16-1/4

PLGJ3/8-5/16 PLGJ1/2-3/8

PLGJ06-04

PLGJ08-06

PLGJ10-08 PLGJ12-10

The PLGJ Stem is the Larger Size

PWJ REDUCING Y



Part Number

PWJ5/32-1/8

PWJ1/4-5/32

PWJ5/16-1/4

PWJ3/8-5/16 PWJ1/2-3/8

PWJ06-04 PWJ08-06

PWJ10-08

PWJ12-10

For 4mm and 8mm tube use 5/32 & 5/16 sizes respectively

MANIFOLDS & FLOW CONTROLS

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PK MANIFOLD



Part Number PK5/32 PK3/16 PK1/4 PK5/16

PK04 use PK5/32 PK06 PK06 use PK5/16

The PK Manifold Has All Equal Size Ports

MANIFOLDS

PKG MANIFOLD



Part Number PKG3/16-5/32 PKG1/4-5/32 PKG5/16-5/32 PKG5/16-1/4 PKG3/8-1/4 PKG3/8-5/16

PKG06-04 PKG08-06 PKG10-06 PKG10-08 PKG12-10

The PKG Manifold Has Supply Ports of Equal Size & Three Reduced Side Ports

PKJ MANIFOLD



Part Number PKJ3/16-5/32 PKJ1/4-5/32 PKJ5/16-5/32 PKJ5/16-1/4 PKJ3/8-1/4 PKJ3/8-5/16

PKJ06-04 PKJ06-04 use PKJ5/16-5/32 PKJ08-06 PKJ10-06 PKJ10-08

The PKJ Manifold Has a Stem & Opposite Tube Port of Equal Size & Three Reduced Side Ports

FLOW CONTROLS

JSC FLOW CONTROL MM TUBE TO BSPT

Part Number



JSC04-01 JSC04-02 JSC06-01 JSC06-02 JSC06-03 JSC06-04 JSC08-01 JSC08-02 JSC08-03 JSC08-04 JSC10-01 JSC10-02 JSC10-03 JSC10-04 JSC12-02 JSC12-03

JSC12-04

JSC FLOW CONTROL MM TUBE TO BSPP

Part Number



JSC04-M5 JSC04-M6 JSC04-G01 JSC04-G02 JSC06-M5 JSC06-M6 JSC06-G01 JSC06-G02 JSC06-G03 JSC06-G04 JSC08-G01 JSC08-G02 JSC08-G03 JSC08-G04 JSC10-G01 JSC10-G02 JSC10-G03 JSC10-G04 JSC12-G02 JSC12-G03 JSC12-G04

JSC FLOW CONTROL INCH TUBE TO NPT

Part Number

JSC1/8-U



JSC1/8-N1 JSC5/32-U JSC5/32-N1 JSC3/16-U JSC3/16-N1 JSC3/16-N2 JSC3/16-N3 JSC1/4-U JSC1/4-N1 JSC1/4-N2 JSC1/4-N3 JSC5/16-N1 JSC5/16-N2 JSC5/16-N3 JSC3/8-N2 JSC3/8-N3 JSC3/8-N4 JSC1/2-N3

JSU FLOW CONTROL MM & INCH TUBING

Part Number

JSC1/2-N4



JSU1/8 JSU5/32 JSU3/16 JSU1/4 JSU5/16 JSU3/8 JSU1/2

JSU04 use JSU5/32 JSU06 JSU08 use JSU5/16 JSU10 JSU12

NASC FLOW CONTROL NPT THREADS



 Part Number
 Port Size

 NASC-06
 1/8NPT

 NASC-08
 1/4NPT

 NASC-10
 3/8NPT

 NASC-15
 1/2NPT

For 4mm and 8mm tube use 5/32 & 5/16 sizes respectively For Technical Details Including Dimensions Visit www.pneuforce.com





The Pneuforce brass nickel plated push to connect fittings have been developed for use in harsh environments and applications.

Designed for low and high temperature operation these fittings exceed all normal criteria expected of a standard push to connect fitting.

SPECIFICATIONS

Minimum Operating Temperature
Maximum Operating Temperature
Minimum Operating Pressure
Maximum Operating Pressure

-40°C / -40°F +120°C / +248°F 29"Hg (vacuum) 12bar(g) / 176psi(g)

BC MALE STUD

Part Number - Inch to NPT BC1/8-U BC1/8-N1 BC1/8-N2 BC5/32-U BC5/32-N1 BC5/32-N2 BC1/4-N1 BC1/4-N2 BC1/4-N3 BC1/4-N4 BC5/16-N1 BC5/16-N1 BC5/16-N2 BC5/16-N3 BC5/16-N4

BL ELBOW



BB BRANCH TEE



Part Number Inch & mm Tubing Universal Threads



BC10-U03 BC10-U04

BC12-U02

BC12-U03

BC12-U04

BC3/8-N1

BC3/8-N2

BC3/8-N3 BC3/8-N4

BC1/2-N2

BC1/2-N3

BC1/2-N4



Part Number Inch & mm Tubing Universal Threads

BL1/8-U01
BL1/8-U02
BL5/32-U01
BL5/32-U02
BL06-U01
BL06-U02
BL06-U03
BL06-U04
BL1/4-U01
BL1/4-U02
BL1/4-U03
BL1/4-U04
BL5/16-U01
BL5/16-U02
BL5/16-U03
BL5/16-U04
BL3/8-U01
BL3/8-U02
BL3/8-U03
BL3/8-U04
BL10-U01
BL10-U02
BL10-U03
DI 40 1104
BL10-U04

BL12-U03

BL12-U04



Part Number Inch & mm Tubing Universal Threads

Omversar m
BB1/8-U01
BB1/8-U02
BB5/32-U01
BB5/32-U02
BB06-U01
BB06-U02
BB06-U03
BB06-U04
BB1/4-U01
BB1/4-U02
BB1/4-U03
BB1/4-U04
BB5/16-U01
BB5/16-U02
BB5/16-U03
BB5/16-U04
BB3/8-U01
BB3/8-U02
BB3/8-U03
BB3/8-U04
BB10-U01
BB10-U02
BB10-U03
BB10-U04
BB12-U02
BB12-U03
BB12-U04



For 4mm and 8mm tube use 5/32 & 5/16 sizes respectively

ALL METAL FITTINGS



The Pneuforce brass nickel plated push to connect fittings have been developed for use in harsh environments and applications.

Designed for low and high temperature operation these fittings exceed all normal criteria expected of a standard push to connect fitting.

SPECIFICATIONS

Minimum Operating Temperature Maximum Operating Temperature Minimum Operating Pressure Maximum Operating Pressure

-40°C / -40°F +120°C / +248°F 29"Hg (vacuum) 12bar(g) / 176psi(g)

BD RUN TEE

Part Number - Inch to NPT

BD1/8-U BD1/8-N1 BD1/8-N2 BD5/32-U BD5/32-N1 BD5/32-N2 BD1/4-N1 BD1/4-N2 BD1/4-N3 BD1/4-N4 BD5/16-N1 BD5/16-N2 BD5/16-N3 BD5/16-N4 BD3/8-N1 BD3/8-N2 BD3/8-N3 BD3/8-N4 BD1/2-N2 BD1/2-N3

BD1/2-N4



BE UNION TEE

Part Number

BE1/8 BE5/32 BE1/4 BE5/16 BE3/8 BE1/2

BE12



BE04 use BE5/32 BE06

BE08 use BE5/16 BE10

BU UNION

Part Number BU1/8 BU5/32 BU1/4 BU5/16 BU3/8 BU1/2



BU04 use BU5/32

BU06

BU04 use BU5/32 BU₁₀

BU12

BM BULKHEAD

Part Number

BM1/8 BM5/32 BM1/4

BM5/16 BM3/8

BM1/2



BM08 use BM5/16

BM10 BM12

BV UNION ELBOW

Part Number

BV1/8 BV5/32 BV1/4 BV5/16 BV3/8

BV1/2

BV04 use BV5/32 BV06

BV08 use BV5/16 BV10

BV12

Part Number Inch & mm Tubing **Universal Threads**

BD1/8-U01 BD1/8-U02 BD5/32-U01 BD5/32-U02 BD06-U01 BD06-U02 BD06-U03 BD06-U04 BD1/4-U01 BD1/4-U02 BD1/4-U03 BD1/4-U04

BD5/16-U01

BD5/16-U02 BD5/16-U03 BD5/16-U04

BD3/8-U01 BD3/8-U02

BD3/8-U03 BD3/8-U04 BD10-U01 BD10-U02 BD10-U03 BD10-U04 BD12-U02 BD12-U03 BD12-U04



BG REDUCING UNION

Part Number

BG1/4-5/32 BG5/16-1/4 BG3/8-5/16 BG1/2-3/8

BG06-04 BG10-08 BG12-10



For 4mm and 8mm tube use 5/32 & 5/16 sizes respectively



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Pneuforce offers a complete line of pneumatic automation equipment such as the types highlighted below. Pneuforce specializes in supplying industrial distributors high quality, cost competitive products from around the world enabling industrial distributors to compete in today's global market.

Pneuforce also offers custom manufacturing of mechanical components. Please contact us with your inquiry.

FRL Assemblies & Components

- Air Filters
- Pressure Regulators
- Airline Lubricators
- Inline Mini Regulators
- Safety Lock Out Valves







Switches & Sensors

- Solid State Sensors
- PNP & NPN Models
- Carbon Steel Case Gauges
- Stainless Steel Gauges

Control Valves

- Poppet Valves
- Pilot Operated Spool Valves
- Solenoid Spool Valves
- Valve Manifolds
- 2/2, 3/2, 5/2 & 5/3 configurations
- From 10-32UNF to 2NPT



Electrical Connectors

- DIN43650 Solenoid Connectors
- Form A, Form B, Form C & D
- Molded DIN Connectors
- M8 Straight and 90° Connectors
- M12 Straight and 90° Connectors
- Solenoid Valve Timers

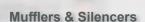




- Hand Valves
- Directional Valves
- Foot Pedal Valves
- Quick Exhaust Valves
- Shuttle Valves
- Check Valves
- Precision Flow Controls







- Plastic Silencers
- Aluminum Silencers
- Brass Breather Vents
- Brass Exhaust Mufflers
- Silencers with Flow Control



